

S137925



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# **C45-TEST** **Job Sheet OH187821**

**Part No:** C45-TEST**Job Qty:** 1 ea**Part Name:** C-Series Remote Hook 4,500 lbs Lift Capacity**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 12/17/18**Job Tracking No:** RA521**Due Date:** 1/4/19**Created By:** Michelle Gagnon-Donovan**Type:** Rework - OH**Description:** SN: 45041**Ship Via:****Bill of Materials****Job Routing**

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off              |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-----------------------|
|       |                    |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                       |
| 100   | Start up Operation | 1 Ea  | 1/4/19     | 1/4/19   | 0.00      | 0.00    | Start Up Small Fab-4  |           | m. 18.12.17<br>AP     |
| 110   | Small Fab          | 1 pcs | 1/4/19     | 1/4/19   | 0.00      | 1.00    | Small Fab-4           |           |                       |
| 120   | QC                 | 1 pcs | 1/4/19     | 1/4/19   | 0.00      | 0.00    | QC5                   |           |                       |
| 130   | Packaging          | 1 pcs | 1/4/19     | 1/4/19   | 0.00      | 0.00    | Packaging3            |           |                       |
| 140   | QC21-FG            | 1 Ea  | 1/4/19     | 1/4/19   | 0.00      | 0.00    | QC21                  |           | DAS<br>21 JAN 20 2019 |

Part Op  
Descriptions: **110** - Load test hook as per load test inspection sheet.

**Job BOM**

| Part / Item | Component Name                               | Quantity    | Operation              | Container |
|-------------|----------------------------------------------|-------------|------------------------|-----------|
| C45-AR      | C-Series Remote Hook 4,500 lbs Lift Capacity | 1 Ea (1 ea) | 100-Start up Operation |           |

**Job Allocations**

| Operation              | Component Part | Required | Inventory | Allocated |
|------------------------|----------------|----------|-----------|-----------|
| 100-Start up Operation | C45            | 1        | 0         | 0         |

**Part Specifications**

Specifications could not be found.

**Container No:** S137925**Part:** C45**Job No:** OH187821**Serial No/Batch:** 45041**Revision:****Inspector:****Exp Date:****Instructions:**

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Plex 12/17/18 11:59 AM Dart.Gagnon.Michelle

Date: 01/29/19

# Inspection Sheet Complete RA521

Customer QA Ref #

0

| Part Number | Batch / Serial # | Quantity | Part Complete                           | Rev/CHG Current              | New Paperwork                | New Labels                   | Disposition       | Work order # | Work order instructions                   |
|-------------|------------------|----------|-----------------------------------------|------------------------------|------------------------------|------------------------------|-------------------|--------------|-------------------------------------------|
| C45         | 45041            | 1        | <input checked="" type="checkbox"/> Yes | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | CUSTOMER SUPPLIED | S137220      | Overhaul- job made as C45 (revision TEST) |
| C45         | 45043            | 1        | <input checked="" type="checkbox"/> Yes | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | CUSTOMER SUPPLIED | S137221      | Overhaul- job made as C45 (revision TEST) |
| 0           |                  | 0        | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes |                   |              |                                           |
| 0           |                  | 0        | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes |                   |              |                                           |
| 0           |                  | 0        | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes |                   |              |                                           |
| 0           |                  | 0        | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes |                   |              |                                           |

QC Approval: \_\_\_\_\_ 0

Date: 0-Jan-00 \_\_\_\_\_



# Remote Cargo Hook Test Form

C45

Work Order

04187821

Customer

RA521

Serial Number

45041

Date

2019/01/22

| # of Releases | Load (Lbs.) | Release Method        | Remarks                                      | Result   | Pass/fail |
|---------------|-------------|-----------------------|----------------------------------------------|----------|-----------|
| 1             | 11,250      | Static Hold           | Hold for two Minutes and reduce load to zero | N/A      | PASS      |
| 10            | 2,250       | Electircal, 25 volts  | No "hang ups" permitted                      | N/A      | PASS      |
| 2             | 4,500       | Electircal, 22 volts  | Current shall not exceed 12.4A               | A        | FAIL      |
| 2             | 3,500       | Electircal, 22 volts  | Current shall not exceed 12.4A               | 9.0 A    | PASS      |
| 2             | 2,500       | Electircal, 22 volts  | Current shall not exceed 12.4A               | 8.5 A    | PASS      |
| 2             | 1,500       | Electircal, 22 volts  | Current shall not exceed 12.4A               | 8.0 A    | PASS      |
| 2             | 500         | Electircal, 22 volts  | Current shall not exceed 12.4A               | 8.0 A    | PASS      |
| 1             | 4,500       | Electircal, 20 volts  | Current shall not exceed 11.3A               | A        | FAIL      |
| 1             | 4,500       | Electircal, 28 volts  | Current shall not exceed 15.8A               | 10.0 A   | PASS      |
| 1             | 4,500       | Manual                |                                              | N/A      | PASS      |
| 1             | 4,500       | Impact Test           | Impact shackle 10 times, shall not release   | N/A      | PASS      |
| 1             | N/A         | Solenoid Ohms         | Shall not exceed 1.7-2.0 Ohms                | 2.0 Ohms | PASS      |
| 1             | N/A         | Electircal Continuity | Across both wires                            | N/A      | PASS      |

Test Conducted By:

ALAIN PATRY

Technician

Signature:

Sylvie Boucher

QC 5 Small FAB / QA

Submit